



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0504.011

DVS ZERT GmbH hereby certifies that the welding company

Pannon Lézer Műhely Kft.
Kakas u. HRSZ 0149/5
2890 Tata
Hungary

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2024-12-18 until 2027-12-10

Düsseldorf, 2024-12-18
Place and date of issue

Lead auditor: Dipl.-Ing. NAGY


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 8 8	$t \geq 3 \text{ mm}$ $t = 3 - 24 \text{ mm}$ $t = 1 - 5 \text{ mm}$ $t \geq 1.5 \text{ mm}$	FW BW BW FW
141	10 10 23 8	$t = 2 - 4 \text{ mm}$ $D \geq 57 \text{ mm}$ $t = 2 - 20 \text{ mm}$ $t = 1.5 - 12 \text{ mm}$ $t = 0.5 - 10 \text{ mm}$ $D \geq 8 \text{ mm}$	BW FW - -
783	1	$t \geq 1.5 \text{ mm}$ $D = 10 \text{ mm}$	-
786	22	$t \geq 0.5 \text{ mm}$ $D = 3 \text{ mm}$	-

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

János Rembeczki, IWE

born: 1964-09-17

1st deputy(ies) of the responsible welding coordinator(s):

Zoltán Sándor, IWE

born: 1979-07-09

Others deputies:

-

Remarks:

Register no.:

DVSZERT/15085/CL1/504/15/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.